



# SERVICE BULLETIN

FUJI HEAVY INDUSTRIES LTD.

HEAD OFFICE

: SUBARU BLDG,

SHINJUKU, TOKYO, JAPAN

NO : FAS-058

DATE : June 25, 1971

1. SUBJECT : Prevention of possible interference between the lower portion of the front seat backs and structure (fuselage carry thru).
2. AIRCRAFT AFFECTED : FA-200 Series, Serial Nos. 1 thru 134.
3. PRIORITY : Desirable.
4. REASON : To prevent possible interference between the lower portion of the front seat backs and structure by changing the seat rail rear stoppers.
5. DESCRIPTION : To install new stoppers on the seat rail using the existing holes.
6. ACCOMPLISHMENT : Optional.
7. APPROVAL : Not applicable.
8. PARTS REQUIRED : The following parts are required to perform the modification:

PART NO.	PART NAME	QTY
MS27039-0812	SCREW	2
200-534205-9	STOPPER	2
AN960D8	WASHER	2
9. SPECIAL TOOL : None required.

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10. WEIGHT AND BALANCE: Negligible.

11. REFERENCE : Not applicable.

12. MANHOUR REQUIRED : 0.5 manhour required.

13. DETAILED INSTRUCTIONS:

- (1) Remove the front seats in accordance with Service Manual, para. 7-7-1.
- (2) Remove the parts (listed below) composing the rear stoppers from the pilot seat left rail and co-pilot seat right rail: two screws, NAS220-20, four washers, AN960D8, four spacers, NAS43DD3-22, and two nuts, NAS679A08W.
- (3) Install new stopper, 200-534205-9, in the same position, and secure with one screw, MS27039-0812, one nut, NAS679A08W, and three washers, AN960D8. (Removed hardware may be reused.) Tighten nut, but not too tight to cause stopper deformation.
- (4) Install the seats in the reversed order of removal, and check for smooth movement.

