SERVICE BULLETIN

Fuji Heavy Industries, Ltd.

NO. FAS-025

DATE May 8, 1970

1. SUBJECT: To burr the canopy rail.

2. AIRCRAFT AFFECTED: FA-200 Serial No. 1 through 86 airplanes.

PRIORITY: Desirable.

4. REASON: The rails are burred and chamfered to prevent

hand's injury for the canopy top rail.

5. DESCRIPTION: Chamfer the exposed portion (especially front

area) of the canopy top rail with proper file

and make the smooth radius as far as possible.

Finish the surface with some sand papers.

(Refer to the illustration)

6. ACCOMPLISHMENT: At any time.

7. APPROVAL: Not Applicable.

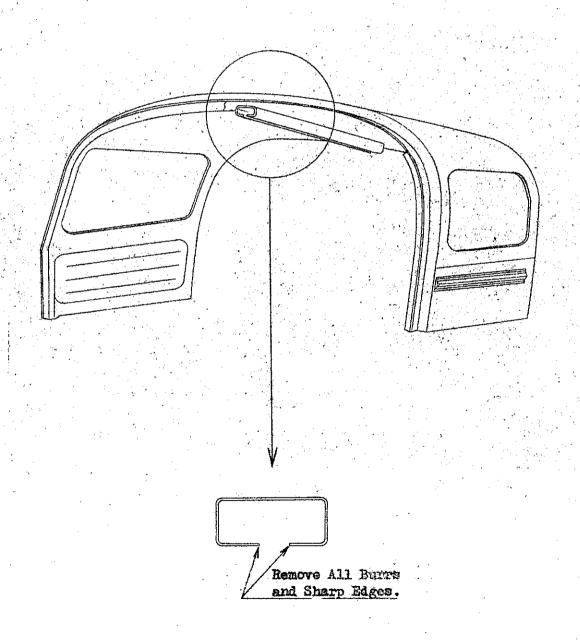
8. PARTS REQUIRED: None.

9. SPECIAL TOOLS: No Required.

10. WEIGHT AND BALANCE: No change.

11. REFERENCE: None.

12. MANPOWER: Slightly.



Section of, Canopy Ceiling Rail