

S E R V I C E B U L L E T I N

FUJI HEAVY INDUSTRIES

NO. FAS-014

DATE January 20, 1970.

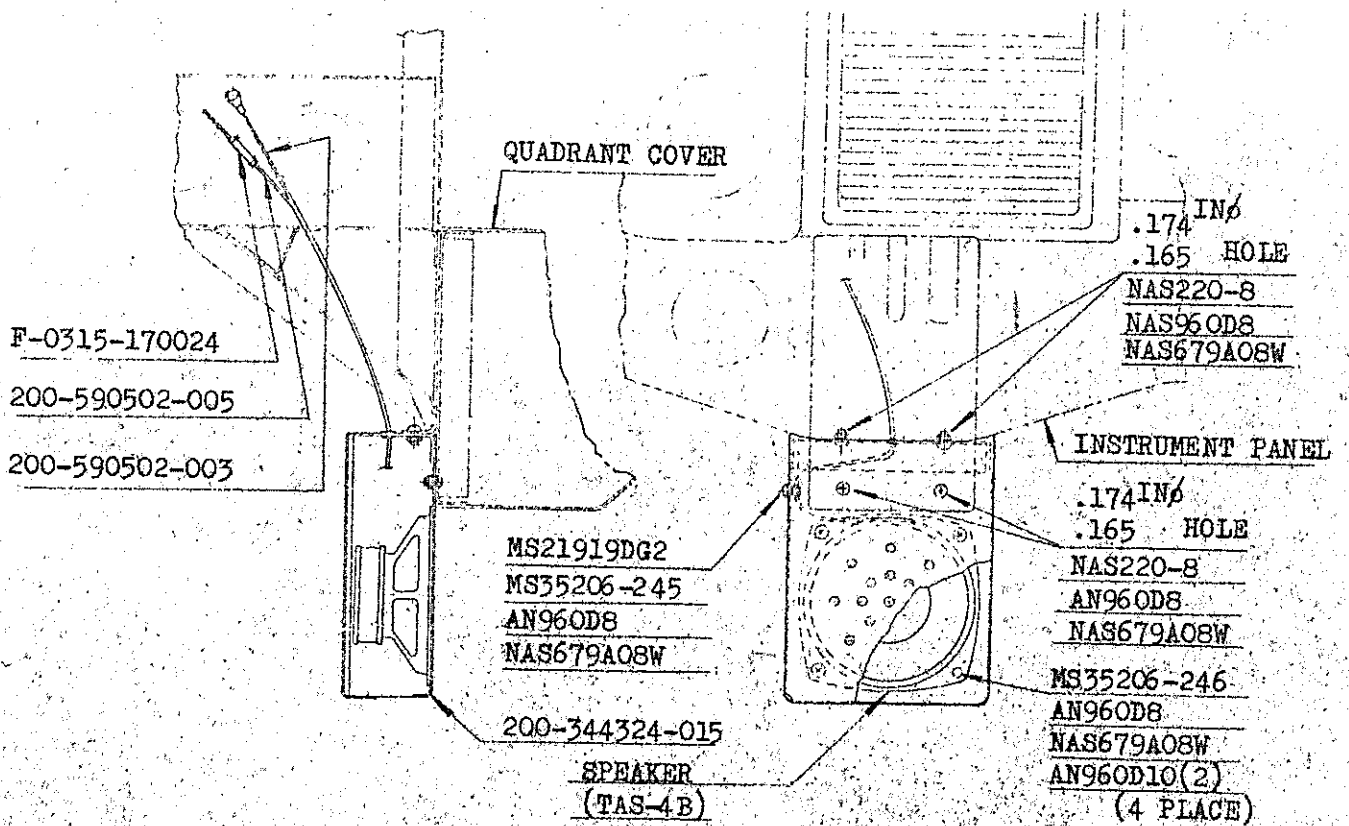
1. SUBJECT ; Removal of VHF speaker to forward position.
2. AIRCRAFT AFFECTED : FA-200 Serial No. 12 through 101 airplanes.
3. PRIORITY : Optional.
4. REASON : In order to improve the sound of VHF speaker.
5. DESCRIPTION : Remove the VHF speaker from ceiling of rear seat to the lower position of instrument panel.
6. ACCOMPLISHMENT : At any time.
7. APPROVAL : Not applicable.
8. PARTS REQUIRED : Parts will be supplied as a service kit (200-590502) which include the parts as follows.

Parts number	Nomenclature	Number
200-344324-015	BRACKET ASSY	1
AN960D8	WASHER	13
AN960D10	WASHER	8
MS35206-245	SCREW	1
MS35206-246	SCREW	4
NAS679A08W	NUT	9
NAS220-8	SCREW	4
MS21919DG2	CLAMP	1
F-0315-170024	INSULATION TUBE	1
200-590502-003	HARNESS	1
200-590502-005	HARNESS	1

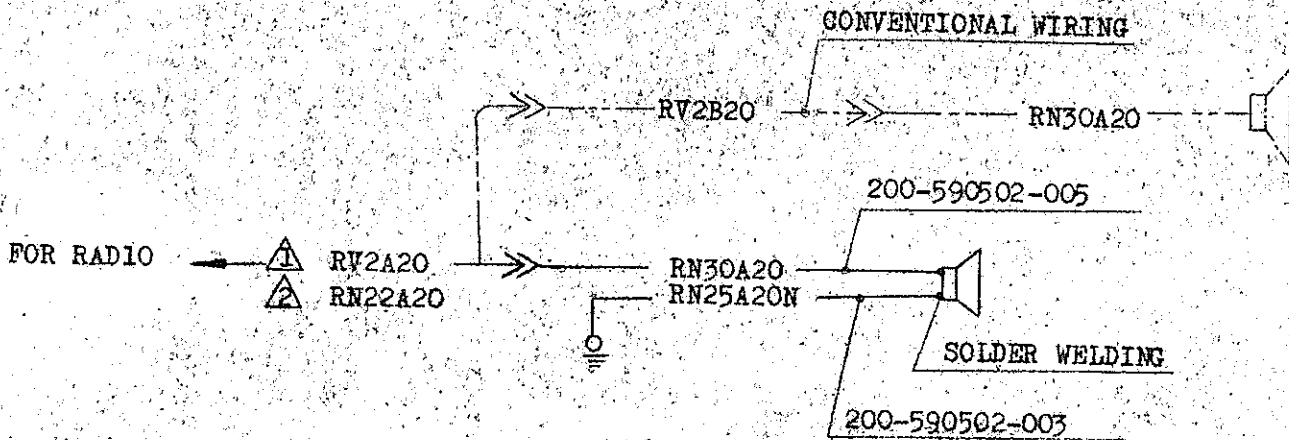
VHF speaker should be TAS-4B.

9. SPECIAL TOOLS : Nothing.
10. WEIGHT AND BALANCE: No change.
11. REFERENCE : Nothing.
12. MANPOWER : 5 MH.
13. WORK PROCEDURE :
1. Remove the VHF speaker from the ceiling of rear seats.
 2. Remove the cover of engine quadrant.
 3. Fix the speaker bracket (200-344324-015) on the lower parts of instrument panel.
 4. Install the speaker (TAS-4B) on the bracket.
 5. Fix the cover on the engine quadrant.
 6. Conduct the compass correction.

INSTALLATION



WIRING DIAGRAM



- △ MAR-6Y COMMUNICATION RADIO
- △ KX-160 COMMUNICATION RADIO